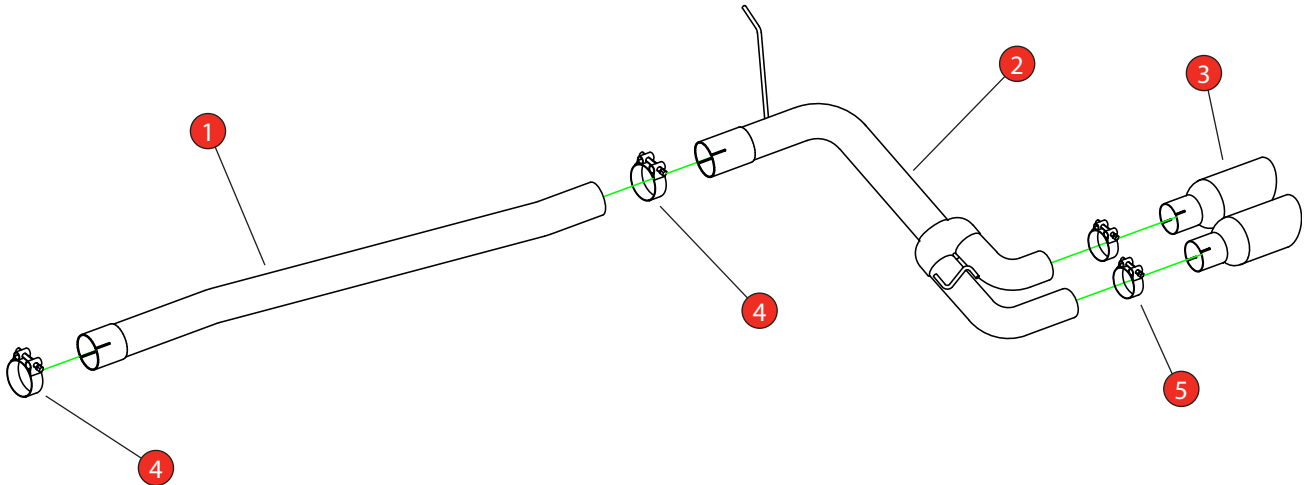


Car	BMW F30/31 330D/335D (340i Style) BMW F32 430D/435D (440i Style)	Part No.	SBMS103
Year	2013-2019 / 2013-2020	Fit Kits	469FK
Notes	May not be compatible with models that have extra bracing at the rear.	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 1.5 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	939BM	Link Pipe	1
2	940BM	Rear Silencer Delete (O.E. Style)	1
3	Z043.10063	Ø83mm Polished Daytona Trim	2
Fit Kit: 469FK			
4	Z016.10056	73-79mm Clamp	2
5	Z016.10064	63-68mm Clamp	2

DATE	04/07/2024
ISSUE	00
AUTHORISED	G. O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW F30/31 330D/335D (340i Style) BMW F32 430D/435D (440i Style)	Part No.	SBMS103
Year	2013-2019 / 2013-2020	Fit Kits	469FK
Notes	May not be compatible with models that have extra bracing at the rear.	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 1.5 Hours

Cutting Instructions :



To make it easier to cut the exhaust we recommend removing it from the car. Cut the exhaust 120mm back from the bracket shown above and de-burr the end of the pipe so that the Scorpion pipe is able to slide over it freely.



STAY CONNECTED TO RED POWER.